

CLAIM AMENDMENTS

1 - 31. (canceled)

1                   32. (currently amended) The method defined in claim  
2     [[31]] 37 wherein the sleeper frames are secured to the supports  
3     via their rigid steel structures.

1                   33. (currently amended) The method defined in claim  
2     [[28]] 37, further comprising the step of:  
3                   filling to each transverse side of the frame with ballast  
4     after positioning the sleeper frames atop the piles.

34. (canceled)

1                   35. (currently amended) The method defined in claim  
2     [[34]] 37, further comprising the steps before positioning the  
3     beams atop the piles of:  
4                   forming the longitudinal beams and providing each of them  
5     with fastening profiles; and  
6                   securing the rigid steel structure to the profiles to  
7     transversely fixedly space the beams and create the frames.

1           36. (previously presented) The method defined in claim  
2 35, further comprising the step after forming the beams but before  
3 securing the structure to the profiles of:

4           securing underneath each pair of beams a respective  
5 flexible foil, the foil being stretched between the beams by  
6 spreading the beams apart immediately prior to securing the  
structure to the profiles.

1           37. (currently amended) A method of making a track  
2 system, the method comprising the steps of sequentially:

3           a) prefabricating a plurality of sleeper frames each  
4 including a pair of longitudinally extending rigid concrete beams  
5 held together transversely by a rigid steel structure;

6           b) introducing pairs of concrete piles into grown soil  
7 with steel girders fixed in the piles;

8           c) fixing transverse steel supports to the girders of the  
9 piles;

10           d) positioning and fastening the prefabricated sleeper  
11 frames on the steel supports;

12           e) casting a longitudinally extending body of concrete  
13 between the beams around the steel structure and around upper ends  
14 of the girders underneath the steel structure; and

15           f) after hardening of the cast concrete, mounting  
16 longitudinally extending rails atop the beams.